WORK MEASUREMENT PROJECT NON-REPETITIVE TIME STUDY

1. STUDY NUMBER			
2. OPERATION	3. ORGANIZATION		
4. PART NAME AND TYPE		5. STOCK NUMBER	
6. LOCATION	7. MACHINE NUMBER	8. CONTROL STATION NUMBER	
9. OPERATOR'S NAME OR NR.	10. TECH ORD/QUAL SPEC NR.	11. DRAWING NUMBER	12. OBSERVER
13. MATERIAL	14. WEIGHT	15. DATE	16. TYPE OF TIMING DEVICE
17. START TIME	18. STOP TIME	19. ELAPSED TIME	

20. NO.	21. ELEMENT DESCRIPTION	READ-INGS	TIME	LEVEL FACTOR	NORMAL TIME	OCCR FACTOR	BASE TIME
a	*b*	*c*	*d*	*e*	*f*	*g*	*h*

22. REMARKS	23. TOTAL BASE TIME	0.000
	24. PF&D ALLOWANCE _____ %	
	25. STANDARD TIME FOR _____ UNIT(S)	MINUTES
26. APPROVED *(Signature)* / 27. DATE		HOURS

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